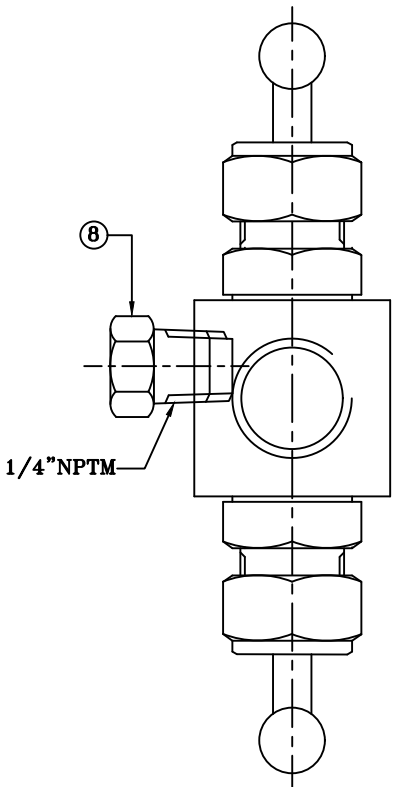
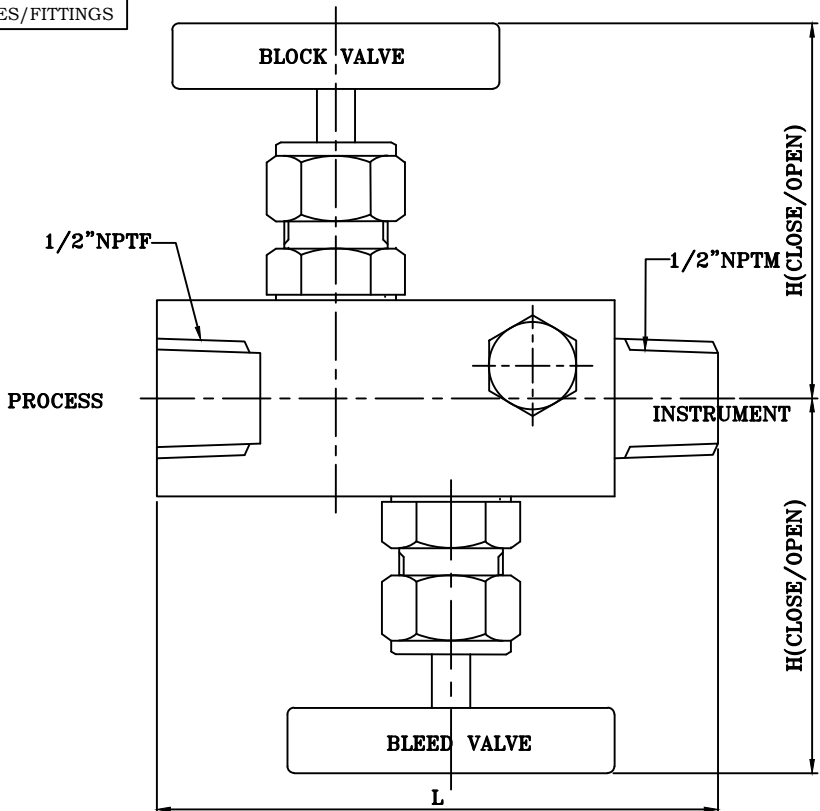
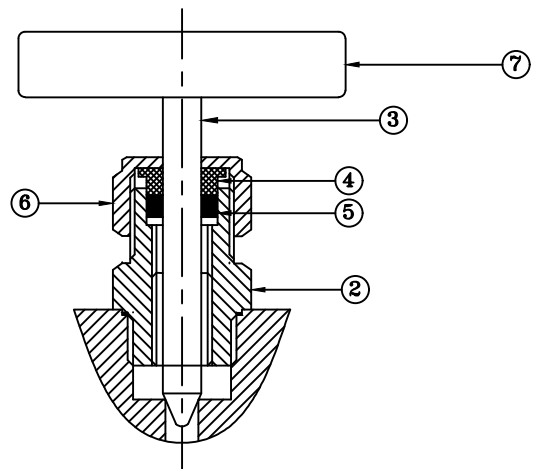




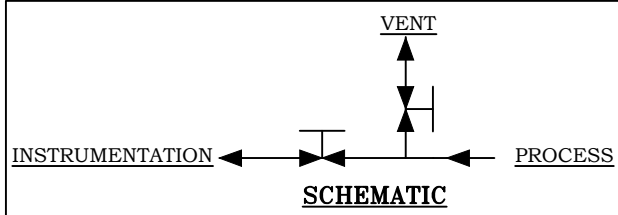
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PARTNO	SIZE	L	H
2WMV15NM	1/2" NPTF X 1/2" NPTM	103.0	66.0/68.0



DETAILS OF
BONNET-SPINDLE ASSEMBLY

8.	VENT PLUG	1	ASTM A276 TYPE 316
7.	HANDLE	2	SS 304
6.	GLAND NUT	2	ASTM A276 TYPE 316
5.	WASHER	4	TEFLON
4.	GLAND	2	ASTM A276 TYPE 316
3.	SPINDLE	2	ASTM A276 TYPE 316
2.	BONNET	2	ASTM A276 TYPE 316
1.	BODY	1	ASTM A182 Gr.F316
SR.NO	DESCRIPTION	QTY	MATERIALS
BILL OF MATERIAL			



NOTES:
1) ALL DIMENSIONS ARE IN MM.UNLESS SPECIFIED.
2) PARTS TO BE FREE FROM BURR.
3) GENERAL TOLERANCE : ± 1MM.
4) REF. STD. : ASME B1.20.1/B16.11/MSS-SP-99.

TEST PRESSURE							DATE	BY	CUSTOMER :			
AIR TEST		60 Kg/Cm²					DRAWN	01.04.10	AL	TITLE :2 VALVE MANIFOLD VALVE (NPTF X NPTM)		
HYDRO TEST	BODY	210 Kg/Cm²					CHECKED			Swastik Engg. Works GOREGAON (EAST), MUMBAI-400 063.		
	SEAT	160 Kg/Cm²	NO	DESCRIPTION	SIGN	DATE	APPROVAL					
				REVISION			SCALE : NTS			MATERIAL:SS316		DWG. NO : SEW-2WMV-NM