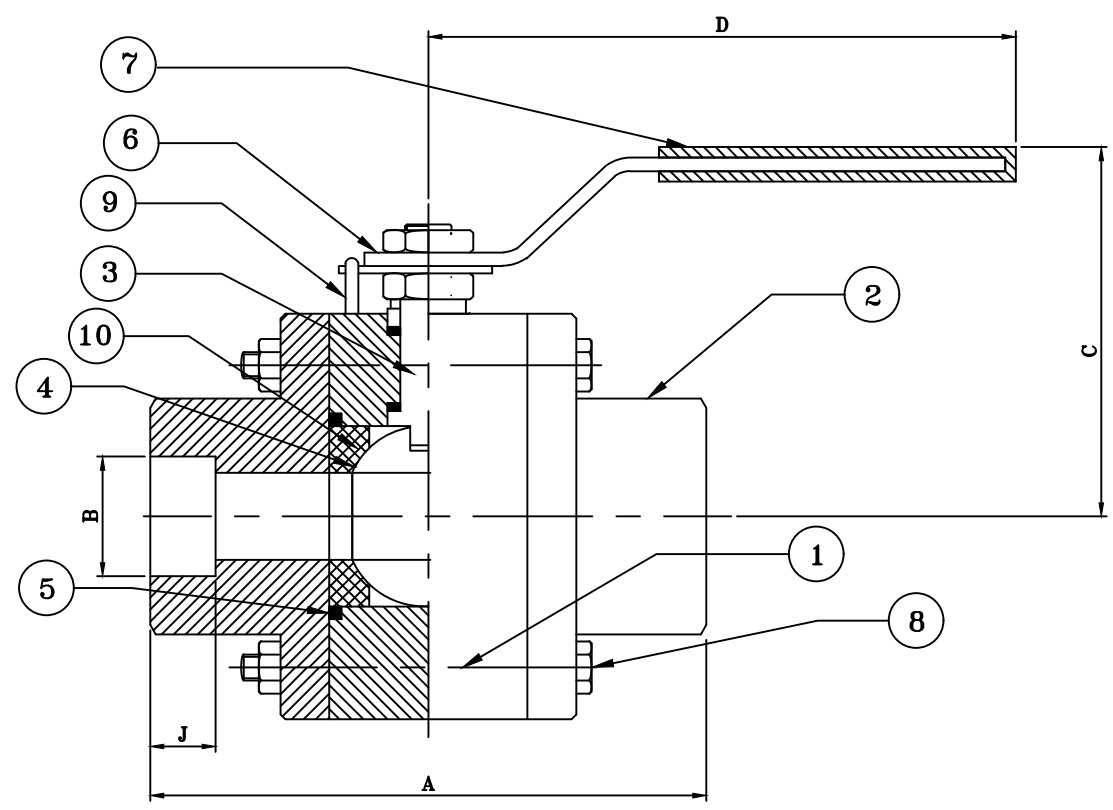


BALL VALVE, THREE PIECE, NBSW



10.	SEAL	2	P.T.F.E/TEFLON
9.	STOPPER PIN	1	STAINLESS STEEL
8.	BOLTS WITH NUTS	4	STAINLESS STEEL
7.	SLEEVE	1	PVC
6.	HANDLE	1	C.S (POWDERED COATED)
5.	PACKING RING	2	P.T.F.E/TEFLON
4.	BALL	1	SA276 TP. 304/304L/316/316L
3.	SPINDLE	1	SA276 TP. 304/304L/316/316L
2.	ADAPTOR	2	SA182 Gr.F304/304L/316/316L
1.	BODY	1	SA182 Gr.F304/304L/316/316L
SR.NO	DESCRIPTION	QTY	MATERIALS

BILL OF MATERIAL

3 PIECE BALL VALVE (NBSW)								
PART NO	P(BSP)	SIZE	A	B	J	C	D	
BV8SW3P	1/2"	1/2"	66.0	21.8	22.2	10.0	57.0	100.0
BV12SW3P	3/4"	3/4"	80.0	27.2	27.6	10.0	70.0	130.0
BV16SW3P	1"	1"	101.0	33.9	34.3	13.0	95.0	160.0

NOTES:
 1) ALL DIMENSIONS ARE IN MM. UNLESS SPECIFIED.
 2) PARTS TO BE FREE FROM BURR.
 3) GENERAL TOLERANCE : ± 1MM.
 4) REF. STD. : API 598/608/ISO 17292/ASME B16.11/BS 5351.

		TEST PRESSURE		DATE	BY
		AIR TEST	7 Kg/Cm ²	DRAWN	01.04.10
				CHECKED	
				APPROVAL	
HYDRO TEST	BODY	210 Kg/Cm ²			
	SEAT	151 Kg/Cm ²			
			NO	DESCRIPTION	SIGN/DATE
			REVISION		SCALE : NTS

CUSTOMER :
 TITLE : BALL VALVE, THREE PIECE DESIGN, NBSW, 800#
Swastik Engg. Works
 GOREGAON (EAST), MUMBAI-400 063.
 MATERIAL : DWG. NO : SEW-BVSW-3P REV. :